

# Quality Grade

# STANDARD

**Bundle Cover** : Non

**Bundle Edge Paint** : Light Green

**Cutting:**

Different cutting sizes are available upon request and exact MM cut is flexible to meet the demand of different markets considering a width range of 20 to 300 MM, thickness range of 40 to 300 MM and length options of 3 and 4 meters where is, 4 meters is the primary length available.

**Specification**

|                    |   |
|--------------------|---|
| Size Tolerance     | <b>Green Tally   Natural Shrinkage is allowed</b>                               |
| Species            | <b>SPF (Spruce/Pine/Fir) in various %</b>                                       |
| Processing         | <b>Fresh Cut</b>  |
| Treatment          | <b>AST (Anti-Stain Treated)</b>   |
| Pith               | <b>Allowed</b>  |
| Stain (Blue/Red)   | <b>Allowed (limited to 20%)</b>   |
| Resin Pocket       | <b>Allowed</b>  |
| Knots              | <b>Sound, Dead, Loose Knots are Allowed</b>                                     |
| Wane               | <b>Wane Allowed limited to 4 ft of the length.<br/>Corner Wanes are Allowed</b> |
| Mold               | <b>Allowed (limited to 20%)</b>   |
| Bark (Hidden/Sunk) | <b>Allowed (limited to 10%)</b>   |
| Insect Hall        | <b>Allowed (limited to 10%)</b>   |
| Crack              | <b>Allowed (limited to 15%)</b>   |
| Cutting            | <b>Rough   Occasional Waves are Allowed</b>                                     |



**Official Notice:**

GRADA SPF is made up from living material, thus every piece is unique and no sample piece or photo can act as a reference for all pieces due to several factors such as the age of logs, production season, transit time, potential human error...

Upon choosing GRADA SPF, we assure that we strive to the best of our knowledge and on a daily basis to deliver a consistent quality through our precise grading and selection procedures which confirms to GRADA SPF strict production and quality control standards, however a deviation of certain % from any of the technical details mentioned here in is possible at all times.

**Note:**

Any allowed characteristic shall not affect the strength of timber